

CLAIMS

1. A piezoelectric ceramic composition comprising:
a phase comprising, as a main component, lead zirconate titanate having a perovskite structure; and
an Al-containing phase.
2. The piezoelectric ceramic composition according to claim 1, wherein:
said main component comprises Mn and Nb.
3. The piezoelectric ceramic composition according to claim 1, wherein:
said main component is represented by a composition formula of $\text{Pb}_\alpha[(\text{Mn}_{1/3}\text{Nb}_{2/3})_x\text{Ti}_y\text{Zr}_z]\text{O}_3$ (wherein $0.97 \leq \alpha \leq 1.01$, $0.04 \leq x \leq 0.16$, $0.48 \leq y \leq 0.58$, $0.32 \leq z \leq 0.41$).
4. The piezoelectric ceramic composition according to claim 1, wherein:
said Al-containing phase comprises Al_2O_3 .
5. The piezoelectric ceramic composition according to claim 1, wherein:
said piezoelectric ceramic composition is composed of a sintered body comprising grains and grain boundaries exist between said grains; and
 Al_2O_3 is contained in said grains and is precipitated in said grain boundaries.

6. The piezoelectric ceramic composition according to claim 1, wherein:

said piezoelectric ceramic composition comprises Al_2O_3 in an amount of 0.15 to 15.0 wt%.

7. The piezoelectric ceramic composition according to claim 1, wherein:

$|\Delta F_0|$ which is the absolute value of the rate of change in oscillation frequency F_0 thereof, before and after application of a thermal shock, is 0.10% or less; and

the three-point flexural strength σ_{b3} thereof is 160 N/mm² or more.

8. A piezoelectric ceramic composition comprising:

a main component represented by the formula of $\text{Pb}_\alpha[(\text{Mn}_{1/3}\text{Nb}_{2/3})_x\text{Ti}_y\text{Zr}_z]\text{O}_3$, wherein α , x , y and z fall within the ranges of $0.97 \leq \alpha \leq 1.01$, $0.04 \leq x \leq 0.16$, $0.48 \leq y \leq 0.58$ and $0.32 \leq z \leq 0.41$, respectively; and

as an additive, at least one element selected from the group consisting of Al, Ga, In, Ta and Sc in an amount of 0.01 to 15.0 wt% in terms of an oxide of each element.

9. The piezoelectric ceramic composition according to claim 8, wherein:

said piezoelectric ceramic composition has α , x , y and z of said main component falling within the range of $0.98 \leq \alpha < 1.00$, $0.06 \leq x \leq 0.14$, $0.49 \leq y \leq 0.57$ and $0.33 \leq z \leq 0.40$,

respectively.

10. The piezoelectric ceramic composition according to claim 8, wherein:

said piezoelectric ceramic composition has α , x , y and z of said main component falling within the range of $0.99 \leq \alpha < 1.00$, $0.07 \leq x \leq 0.11$, $0.50 \leq y \leq 0.55$ and $0.34 \leq z \leq 0.39$, respectively.

11. The piezoelectric ceramic composition according to claim 8, wherein:

said piezoelectric ceramic composition comprises Al as said additive in an amount of 0.05 to 5.0 wt% in terms of Al_2O_3 .

12. The piezoelectric ceramic composition according to claim 8, wherein:

said piezoelectric ceramic composition comprises Al as said additive in an amount of 0.15 to 1.5 wt% in terms of Al_2O_3 .

13. The piezoelectric ceramic composition according to claim 8, wherein:

said piezoelectric ceramic composition comprises Si in an amount of 0.005 to 0.15 wt% in terms of SiO_2 .

14. The piezoelectric ceramic composition according to claim 8, wherein:

the electric property Q_{\max} ($Q_{\max} = \tan \theta$: θ is a phase angle) thereof is 30 or more;

$|\Delta k_{15}|$ which is the absolute value of the rate of change in electromechanical coupling factor k_{15} thereof, before and after application of a thermal shock, is 4% or less;

$|\Delta F_0 (-40^\circ\text{C})|$ which is the absolute value of the rate of change in oscillation frequency F_0 thereof at -40°C , with reference to 20°C , is 0.4% or less; and

$|\Delta F_0 (85^\circ\text{C})|$ which is the absolute value of the rate of change in oscillation frequency F_0 thereof at 85°C , with reference to 20°C , is 0.4% or less.

15. A piezoelectric ceramic composition comprising a sintered body comprising; as a main component, a perovskite compound having mainly Pb, Zr, Ti, Mn and Nb; and as an additive, at least one element selected from the group consisting of Al, Ga, In, Ta and Sc, wherein:

the electric property Q_{\max} ($Q_{\max} = \tan\theta$: θ is a phase angle) thereof is 100 or more;

$|\Delta k_{15}|$ which is the absolute value of the rate of change in electromechanical coupling factor k_{15} thereof, before and after application of a thermal shock, is 2% or less;

$|\Delta F_0 (-40^\circ\text{C})|$ which is the absolute value of the rate of change in oscillation frequency F_0 at -40°C thereof, with reference to 20°C , is 0.2% or less; and

$|\Delta F_0 (85^\circ\text{C})|$ which is the absolute value of the rate of change in oscillation frequency F_0 at 85°C thereof, with reference to 20°C , is 0.2% or less.

16. The piezoelectric ceramic composition according to claim 15, wherein:

said sintered body comprises Al_2O_3 .

17. The piezoelectric ceramic composition according to claim 15, wherein:

said sintered body comprises a main component represented by the formula of $\text{Pb}_\alpha[(\text{Mn}_{1/3}\text{Nb}_{2/3})_x\text{Ti}_y\text{Zr}_z]\text{O}_3$, wherein α , x , y and z fall within the range of $0.99 \leq \alpha < 1.00$, $0.07 \leq x \leq 0.14$, $0.50 \leq y \leq 0.55$ and $0.34 \leq z \leq 0.39$, respectively.